

Work Order ID 104865

July-22-13 10:37:55 AM

104865

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Item ID: D4854-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Lower Bracket (Replaces P/N G13013-2)
 Start Date: 7/22/13 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 7/23/13 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: W Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4854	A								
100		0.00							
100									
Packaging	Memo	0.00							
Packaging	PULL FROM STOCK: 4 X G13013-2 B102536 RE-IDENTIFY AS D4854-1 USING NEW B/N								
	PER ECN 13-561								
110	QC4- 100% Inspect kits for completeness	0.00							
110									
QC	Memo	0.00							
Quality Control									

120 ID + Stock

ST 109

43/1/23 (4)

43/1/23 (4)

4

DA 27

13723

Work Order ID 104865***104865***

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Item ID: D4854-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Lower Bracket (Replaces P/N G13013-2)

Start Date: 7/22/13 Start Qty: 4.00

4

Cust Item ID:

Required Date: 7/23/13 Req'd Qty: 4.00

4

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Stop

NR2

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC21- Final Inspection - Work Order Release

0.00

120

QC

Memo

0.00

Quality Control

13/7/24

ME
13-7-24

Picklist Print

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Work Order ID: 104865

Parent Item: D4854-1

Parent Item Name: Lower Bracket (Replaces P/N G13013-2)

Start Date: 7/22/13

Required Date: 7/23/13

Start Qty: 4.00

Required Qty: 4.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
G13013-2 Lower Bracket		Purchased	No				Each	4.0000		4			

Location

Loc Qty

Loc Code

ST521

4

102536

4

102536

List Lots

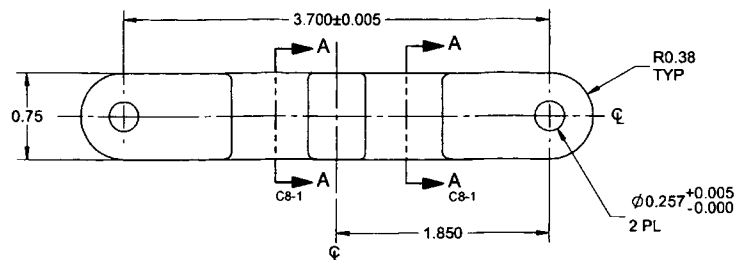
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July-22-13 10:35:13 AM

Criteria : Item ID: G13013-2 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
G13013-2	Main Warehouse	102536	7/18/13	4.0000	QC21		
Lower Bracket	ST521						
Total:				4.0000			

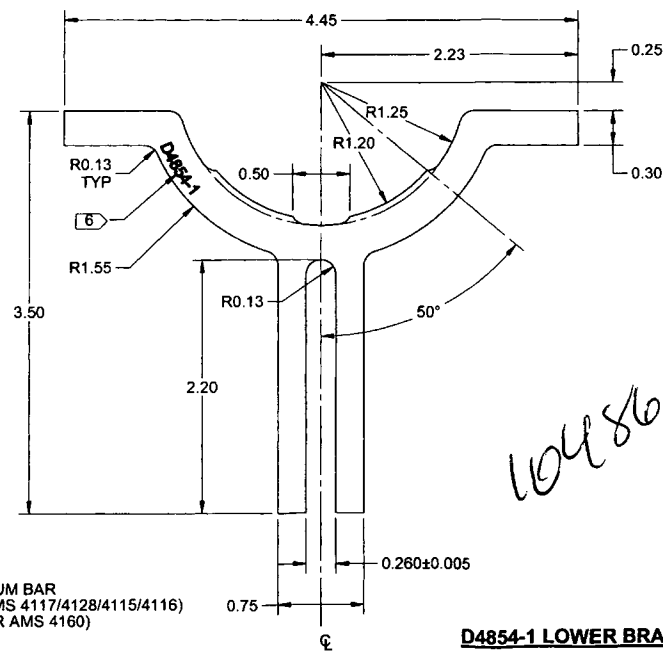
8 7 6 5 4 3 2 1



SECTION A-A
SCALE 2X

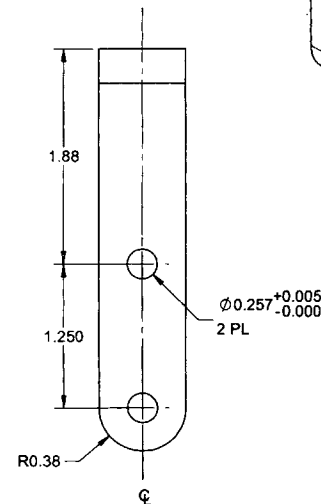
D5-1

R0.06 MIN - R0.10 MAX
2 PL



104865

D4854-1 LOWER BRACKET



RELEASED
2013-07-16

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
PER DART SPEC M6061T68
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010±0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015±0.005
- 7) WEIGHT: 0.19 lbs
- 8) REPLACES GENEVA P/N G13013-2

4 sth

A		NEW ISSUE		13.05.15	
REV.	DESCRIPTION	BY	DATE		
DESIGN				DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN					
CHECKED				DRAWING NO.	REV. A
MFG. APPR.				D4854	SHEET 1 OF 4
APPROVED				TITLE	SCALE
DE APPR.				LOWER BRACKET	NTS
DATE	13.05.15	<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			

8 7 6 5 4 3 2 1

